



REPÚBLICA FEDERATIVA DO BRASIL
ANDRÉA DE MACEDO VALÉRIO

Tradutora Pública Juramentada

Registro: 532 - J.C.P.

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Tradução: 03

Documento: Relatório de Classificação de Reação ao Fogo

Arquivo: L. 386, fls. 07

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Data: 23 de fevereiro de 2021

Andréa de Macedo Valério, Intérprete Comercial e Tradutora Pública matriculada e juramentada na Meritíssima Junta Comercial do Estado do Paraná traduziu, em razão de seu ofício, o documento supracitado e escrito no idioma mencionado, cujo teor é o seguinte:

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Testando. Orientando. Assegurando.

Título:

CLASSIFICAÇÃO DE
REAÇÃO AO DESEMPENHO
DE FOGO
SEGUNDO A NORMA
EN 13501-1:2007+A1: 2009

Órgão Notificado N°:

0833

Nome do Produto:

“Polysafe Verona PUR”

Relatório N°:

WF 340141

Emissão N°:

1

Preparado para:

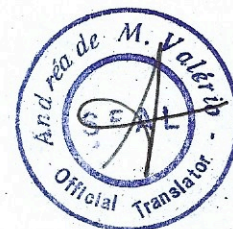
Polyflor Limited, PO Box 3,
Radcliffe New Road,
Whitefield, Manchester,
M25 7NR

Data:

7 de maio de 2014



0249





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Relatório de Classificação WF
Nº 340141

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1. Introdução

Este relatório de classificação define a classificação atribuída ao “Polysafe Verona PUR”, um produto de piso em PVC em conformidade com os procedimentos definidos na norma EN 13501-1:2007+A1: 2009.

2. Detalhes de produto classificado

2.1 Geral

O produto “Polysafe Verona PUR”, um produto de piso em PVC, é definido como sendo adequado para aplicações de cobertura de pisos.

2.2 Descrição do produto

O produto “Polysafe Verona PUR”, um produto de piso em PVC, encontra-se definido completamente abaixo e nos relatórios de testes fornecidos como suporte à classificação relacionada na Cláusula 3.1.

Descrição geral de escopo		Piso vinílico aderido a um substrato de placa espessa de fibrocimento de 6mm usando adesivo “F44”
Cobertura de Piso	Referências do produto	“Polysafe Verona PUR”
	Tipo genérico	PVC
	Nome do fabricante	Polyflor Limited
	Peso por área unitária	2,6kg/m ²
	Espessura	2,0mm
	Detalhes de retardantes de chama	Ver Observação 1 abaixo
Adesivo	Referências do produto	“Styccobond F4”
	Tipo genérico	Adesivo com base em acrílico
	Nome do fabricante	F Ball & Co. Ltd.
	Taxa de aplicação	200g/m ²
	Método de aplicação	Espátula dentada em ‘V’
	Detalhes de retardantes de chama	O fabricante declarou não ter usado aditivos retardantes de chamas na estrutura do adesivo
Substrato	Nome comercial	“NT D4 604”
	Tipo genérico	Placa de fibrocimento
	Fornecedor	Scheerders van de Kerkhove (SVK)
	Espessura	6mm
	Densidade	1800kg/m ³
Breve descrição de processo de fabricação da cobertura de piso		Espalhamento/gelificação de Plastisol

Observação 1: A composição precisa do produto submetido para teste é considerada de natureza altamente confidencial e, consequentemente, esta informação é mantida pela Polyflor em sua fábrica de Whitefield. Esta informação pode ser inspecionada pela Exova warringtonfire a qualquer momento e a informação é verificada, carimbada, assinada e data por um membro da Exova warringtonfire de modo a prevenir uso indevido.





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3. Relatórios de teste e resultados de teste em suporte à classificação.

3.1 Relatórios do teste.

Nome do Laboratório	Nome do solicitante	Relatórios de teste/Relatório de classificação N ^{os}	Método de teste/regras de aplicação estendida e data
Exova warringtonfire	Polyflor Limited	WF 189022, 188454, 182131, 338567, 340040	EN ISO 11925-2
Exova warringtonfire	Polyflor Limited	WF 189021, 189020, 188455, 182132, 338568, 340039	EN ISO 119239-1
Exova warringtonfire	Polyflor Limited	WF 189974, 189975, 189976, 189977, 189978, 189979, 189980, 189981, 189982, 189983, 339192	EN 13501
Exova warringtonfire	Polyflor Limited	WF 189911, 339191, 340140	EN/TS 15117

3.2 Resultados do teste.

Método de teste e número de teste	Parâmetro	Nº de Testes	Resultados	
			Parâmetro contínuo – média (m)	Observância aos parâmetros
EN ISO 9239-1	Fluxo crítico	3, 1, 2, 3, 2, 2	10,1, 10,4, $\geq 11,2$, $\geq 11,0$, 10,4, 10,8	Observa
	Fumaça		110,44, 284,86, 121,65, 160,21, 126,64, 133,99	Observa
EN ISO 11925-2	(exposição de 15 seg. – superfície da face decorativa)	6, 1, 6, 2	Nenhum, Nenhum, 60mm, 50mm, 30mm	Observa
	(exposição de 15 seg. – extremidade da face decorativa)	6, 1, 6, 2	Nenhum, Nenhum, 50mm, 70mm, 40mm	Observa





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4. Classificação e campo de aplicação

4.1 Referência de classificação

Esta classificação foi efetuada em conformidade com a cláusula 9 da norma EN 13501-1:2007+A1: 2009.

4.2 Classificação

O produto "Polysafe Verona PUR", um produto de piso em PVC, é classificado relativamente à sua reação ao comportamento do fogo como:

B_{FL}

A classificação adicional em relação à produção de fumaça é:

s1

O formato da reação à classificação de fogo para pisos é:

Comportamento do Fogo		Produção de Fumaça	
B _{FL}	-	s	1

i.e. B_{FL}-s1

Reação à classificação de fogo: B_{FL} – s1

4.3 Campo de aplicação

Esta classificação é válida para as seguintes aplicações finais de uso:

- Aplicações de cobertura de pisos aplicadas sobre qualquer substrato com densidade mínima de 1.800kg/m³ com espessura mínima de 6mm e desempenho de fogo de A2_{FL} ou melhor.
- Produto instalado diretamente ao substrato utilizando adesivo "Styccobond F44", aplicado a uma taxa nominal de 200g/m²





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Esta classificação também é válida para os seguintes parâmetros de produtos:

Espessura do produto	Nenhuma variação permitida
Peso do produto por unidade de área	Nenhuma variação permitida
Composição do produto	Nenhuma variação permitida
Cor/Estampa	Nenhuma variação permitida

ASSINADO

(assinatura constante)

Matthew Dale
Engenheiro de Certificação
Departamento Técnico

APROVADO

(assinatura constante)

Janet Murrell
Gerente Técnica
Departamento Técnico
pela **Exova warringtonfire**

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Comercial em confiança

**POR SER ESTA A TRADUÇÃO DO DOCUMENTO ORIGINAL,
AQUI ASSINO COM FÉ PÚBLICA, INERENTE AO MEU OFÍCIO.**

Andréa de Macedo Valério
Tradutora Pública Juramentada



ENVIRONMENTAL PRODUCT DECLARATION

as per ISO 14025 and EN 15804+A2

Owner of the Declaration	James Halstead PLC
Publisher	Institut Bauen und Umwelt e.V. (IBU)
Programme holder	Institut Bauen und Umwelt e.V. (IBU)
Declaration number	EPD-JHA-20250113-CBA1-EN
Issue date	21/02/2025
Valid to	20/02/2030

Polyflor Polysafe Verona PUR (Original and PURE Colours) James Halstead PLC

www.ibu-epd.com | <https://epd-online.com>



General Information

James Halstead PLC

Programme holder

IBU – Institut Bauen und Umwelt e.V.
 Hegelplatz 1
 10117 Berlin
 Germany

Declaration number

EPD-JHA-20250113-CBA1-EN

This declaration is based on the product category rules:

Floor coverings, 01/08/2021
 (PCR checked and approved by the SVR)

Issue date

21/02/2025

Valid to

20/02/2030



Dipl.-Ing. Hans Peters
 (Chairman of Institut Bauen und Umwelt e.V.)



Florian Pronold
 (Managing Director Institut Bauen und Umwelt e.V.)

Polyflor Polysafe Verona PUR (Original and PURE Colours)

Owner of the declaration

James Halstead PLC
 Beechfield, Hollinhurst Rd. .
 M261JN Whitefield, Manchester
 United Kingdom

Declared product / declared unit

1 m² of installed Polyflor Polysafe Verona PUR (Original and PURE Colours).

Scope:

Polyflor Polysafe Verona PUR (Original and PURE Colours) from James Halstead plc, Manchester, UK. The declaration refers to a decorative safety floor covering of thickness 2.0mm. The product is manufactured in Manchester, UK.
 The results in this core-EPD were calculated using an LCA tool verified by IBU in 2024.
 The owner of the declaration shall be liable for the underlying information and evidence; the IBU shall not be liable with respect to manufacturer information, life cycle assessment data and evidences.

The EPD was created according to the specifications of EN 15804+A2. In the following, the standard will be simplified as *EN 15804*.

Verification

The standard EN 15804 serves as the core PCR	
Independent verification of the declaration and data according to ISO 14025:2011	
<input type="checkbox"/>	internally
<input checked="" type="checkbox"/>	externally



Ms Emma Wilde,
 (Independent verifier)

Product

Product description/Product definition

Polyflor Polysafe Verona PUR (Original and PURE Colours) are decorative safety floor coverings with a thickness of 2.0mm, manufactured in accordance with EN 13845. The uppermost surface features a PUR reinforcement that protects the floor covering by resisting soiling and scuffing.

For the placing on the market of the product in the European Union/European Free Trade Association (EU/EFTA) (with the exception of Switzerland) Regulation (EU) No. 305/2011 (CPR) applies. The product needs a declaration of performance taking into consideration EN 14041:2018 Resilient, textile, laminate and modular multilayer floor coverings; Essential characteristics, and CE marking.

For the application and use the respective national provisions apply.

CE Declarations of Performance are available at www.Polyflor.com or www.Objectflor.de.

Application

Polyflor Polysafe Verona PUR (Original and PURE Colours) are heavy-duty safety floorings with a sustainable slip resistance suitable for heavy traffic areas within the demanding healthcare sector, education, commercial and industrial applications in a broad range of colours.

Polyflor Polysafe Verona PUR (Original and PURE Colours) are use classified at 23, 34, 43 according to ISO 10874.



Example of a use area - Polyflor Polysafe Verona PUR Original

Technical Data

Product standards:

- EN 13845 Resilient floor coverings - Polyvinyl chloride floor coverings with particle based enhanced slip resistance - Specification.
- ISO 10874 Resilient, textile and laminate floor coverings - Classification.
- EN 13501-1 Fire classification of construction products and building elements - Classification using data from

reaction to fire tests.

- EN 13893 Resilient, laminate and textile floor coverings. Measurement of dynamic coefficient of friction on dry floor surfaces.
- EN 1815 Resilient and laminate floor coverings. Assessment of static electrical propensity.

Verona PUR (Original and PURE Colours) are classified as B_{fl}-s1 according to EN 13501-1 Fire classification of construction products and building elements.

Technical data sheets are available at www.polyflor.com or www.objectflor.de.

Constructional data

Name	Value	Unit
Product thickness	2	mm
Grammage	2600	g/m ²
Product Form	Sheet	-
Type of manufacture	Plastisol Spread Coating	-
Slip Resistance (Original)	36+ (Slider 96)	PTV
Slip Resistance (PURE)	45+ (Slider 96)	PTV

Performance data of the product in accordance with the declaration of performance with respect to its essential characteristics according to EN 14041:2018 Resilient, textile, laminate and modular multilayer floor coverings; Essential characteristics.



Example of a use area - Polyflor Polysafe Verona PUR PURE

Base materials/Ancillary materials

Name	Value	Unit
Polyvinyl Chloride	38 - 42	%
Plasticiser	17 - 20	%
Calcium Carbonate	25 - 28	%
Aggregates	6 - 9	%
Carrier	2 - 3	%
Pigments	<1	%
Stabiliser	<1	%
Epoxidised Ester Blend	<1	%
Titanium Dioxide	<1	%
Additives	<1	%
Polyurethane Coating	<1	%

Production of the floor coverings can contain up to 10% of recycled material which can consist of either or both post consumer and post industrial material.

- 1) "This product/article/at least one partial article contains substances listed in the candidate list (date: 27/01/2025) exceeding 0.1 percentage by mass: no".
- 2) "This product contains other CMR substances in categories 1A or 1B which are not on the candidate list, exceeding 0.1 percentage by mass: no".

3) "Biocide products were added to this construction product or it has been treated with biocide products (this then concerns a treated product as defined by the (EU) Ordinance on Biocide Products No. 528/2012): no".

Period Under Review

The data collection period for the LCA calculation was 01/07/2023 to 30/06/2024.

Reference service life

For this product, the stated Reference Service Life (RSL) is 1 year.

James Halstead plc recommend a service life of 20 years, which is based on their experience of flooring manufacture and supply. The recommended service life is applicable as long as the product use complies with that defined by EN 14041 and ISO 10874 in accordance with the Polyflor Polysafe Verona PUR (Original and PURE Colours) use classification (class 23, 34 and 43).

It should be noted, however, that the service life of a Safety Polyvinyl chloride floor covering may vary depending on the amount & nature of floor traffic, the type & frequency of maintenance, and misuse of the product. Therefore, the RSL is stated as 1 year to allow the effects of maintenance (B2) to be calculated as required for the products anticipated useful life.

LCA: Calculation rules

Declared Unit

This declaration refers to a declared unit of 1 m² of installed Polyflor Polysafe Verona PUR (Original and PURE Colours) floor covering.

Declared unit and mass reference

Name	Value	Unit
Declared unit	1	m ²
Grammage	2.7	kg/m ²
Product thickness	0.002	m

The EPD results are calculated based on the measured weight of the declared floor covering provided in the table directly above. The grammage provided in the "construction data" table is the nominal weight for the declared product, which refers to the average/market weight.

System boundary

The type of EPD according to EN 15804: "cradle to gate with options, modules C1-C4, and module D". The following modules are declared: A1-A3, C, D and additional modules: A4, A5, and B2.

The following life cycle stages are considered:

Production - Modules A1-A3

The product stage includes:

- Raw material supply (A1): raw material extraction and processing including recycled content.
- Transport to the manufacturer (A2):
- Manufacturing (A3): manufacturing expenses of the products including packaging materials and consumption of electricity (0.39 kg CO₂eq./kWh) and thermal energy (0.064 kg CO₂ eq./MJ).
- The product is manufactured in Manchester, UK.

Construction Stage - Modules A4-A5

The construction process stage includes:

- Transport to the construction site (A4).
- Production and treatment of generated cutting waste at the installation and packaging material (A5). Benefits of potential avoided burdens due to energy substitution of electricity and thermal energy are declared in module D. It also includes the consumption of adhesive during installation.

Use Stage - Module B2

The Use stage includes:

- Maintenance (B2): detergents, water and electricity consumption.
- Data averaged for standard combination of 80% manual cleaning and 20% electric cleaning.

End-of-life (EOL) Stage - Modules C1-C4

- Mechanical dismantling with electricity consumption (C1).
- Transport to EoL (C2): 25 km distance travelled via truck transport.
- EoL Scenario 0 (C3): 100% thermal treatment of the floor covering with energy recovery (including auxiliaries at installation).
- EoL Scenario 1 (C3/1): 100% recycling of the floor covering (including auxiliaries at installation).
- EoL Scenario 2 (C4): 100% landfill of the floor covering (including auxiliaries at installation).

Benefits and Loads beyond the product system boundary

Benefits for potential avoided burdens during treatment of packaging materials, installation cuttings and/or auxiliaries (from module A5) due to energy substitution of electricity and thermal energy generation and/or material recycling under European condition are declared in Module D (duplicated in D, D/1 and D/2, respectively).

Geographic Representativeness

Land or region, in which the declared product system is manufactured, used or handled at the end of the product's lifespan: Europe

Comparability

Basically, a comparison or an evaluation of EPD data is only possible if all the data sets to be compared were created according to *EN 15804* and the building context, respectively the product-specific characteristics of performance, are taken into account. Sphera LCA software (GaBi ts) content update package (CUP) version 2023.2.

LCA: Scenarios and additional technical information

Characteristic product properties of biogenic carbon

For 1 m² of Polyflor Polysafe Verona PUR (Original and PURE Colours) floor covering, the biogenic carbon content is declared below:

Information on describing the biogenic carbon content at factory gate

Name	Value	Unit
Biogenic carbon content in product	0.0192	kg C
Biogenic carbon content in accompanying packaging	0.0287	kg C

Note: 1 kg of biogenic carbon is equivalent to 44/12 kg of CO₂.

Transport to the construction site (A4)

This declaration considers the transport of the floor covering product from the factory gate to an average European customer site calculated from a combination of haulier routes via truck, rail, and ship transport in module A4.

Name	Value	Unit
Transport distance (via truck)	198	km
Transport distance (via ship)	206	km
Transport distance (via rail)	0	km

Installation in the building (A5)

Name	Value	Unit
Installation cutting waste	6	%
Adhesive (water based acrylic)	0.3	kg/m ²
Paper & cardboard packaging	0.0282	kg/m ²
Wood packaging	0.0135	kg/m ²
Plastic packaging (PE/PET/PS)	0.025	kg/m ²

Maintenance (B2)

This information refers to 1 year (RSL).

Name	Value	Unit
Maintenance cycle	156	Number/RSL
Water consumption	0.003	m ³
Electricity consumption	0.037	MJ
Auxiliary (detergent)	0.044	kg

End of Life (C1-C4)

Name	Value	Unit
Electricity consumption for deconstruction (C1)	0.09	MJ
Transport distance (via truck) (C2)	25	km
Energy recovery, (100%, scenario 0)	2.7	kg
Recycling (100%, Scenario 1)	2.7	kg
Landfilling (100%, Scenario 2)	2.7	kg

Recovery, Reuse and or Recycling potentials (D), relevant scenario information

Benefits for potential avoided burdens during treatment of packaging materials, installation cuttings and/or auxiliaries (from module A5) due to energy substitution of electricity and thermal energy generation and/or material recycling under European conditions are declared in module D (duplicated in modules D/1 and D/2) and affects only the rate of primary material (no secondary materials).

Loads and benefits beyond the product system boundary from thermal treatment of the floor covering with benefits for potential avoided burdens due to energy substitution of electricity and thermal energy under European conditions is declared in module D.

No benefits were accounted from the recycling EoL scenario (C3/1) in module D/1.

No benefits were accounted from the landfill EoL scenario (C4) in module D/2.

LCA: Results

Results provided in this section are presented in relation to 1 m² of the Polyflor Polysafe Standard Verona PUR (Original and PURE Colours) floor covering product.

For the maintenance scenario (B2), the results refer to a period of one year. For the calculation of impacts of module B2 for a certain service life, the impacts results for module B2 have to be multiplied by the estimated service life in years.

For the End-of-Life (EoL) stage, three scenarios are considered:

- Scenario 0 (C3) considers 100% thermal treatment. Corresponding loads & benefits beyond system boundary are declared in Module D.
- Scenario 1 (C3/1) considers 100% recycling. Corresponding loads & benefits beyond system boundary are declared in Module D/1.
- Scenario 2 (C4) applies to 100% landfilling. Corresponding loads & benefits beyond system boundary are declared in Module D/2.

DESCRIPTION OF THE SYSTEM BOUNDARY (X = INCLUDED IN LCA; MND = MODULE OR INDICATOR NOT DECLARED; MNR = MODULE NOT RELEVANT)

Product stage			Construction process stage		Use stage							End of life stage				Benefits and loads beyond the system boundaries
Raw material supply	Transport	Manufacturing	Transport from the gate to the site	Assembly	Use	Maintenance	Repair	Replacement	Refurbishment	Operational energy use	Operational water use	De-construction demolition	Transport	Waste processing	Disposal	Reuse-Recovery-Recycling-potential
A1	A2	A3	A4	A5	B1	B2	B3	B4	B5	B6	B7	C1	C2	C3	C4	D
X	X	X	X	X	MND	X	MNR	MNR	MNR	MND	MND	X	X	X	X	X

RESULTS OF THE LCA - ENVIRONMENTAL IMPACT according to EN 15804+A2: 1 m² Polyflor Polysafe Verona PUR (Original and PURE Colours)

Parameter	Unit	A1-A3	A4	A5	B2	C1	C2	C3	C3/1	C4	D	D/1	D/2
GWP-total	kg CO ₂ eq	5.66E+00	4.35E-02	9.15E-01	3.39E-02	8.14E-03	4.74E-03	2.72E+00	7.03E-02	2.47E-01	-8.68E-01	-3.85E-01	-3.85E-01
GWP-fossil	kg CO ₂ eq	5.78E+00	4.35E-02	8.69E-01	3.37E-02	8.06E-03	4.73E-03	2.65E+00	0	1.76E-01	-8.64E-01	-3.83E-01	-3.83E-01
GWP-biogenic	kg CO ₂ eq	-1.31E-01	-3.99E-07	4.4E-02	2.11E-04	7.01E-05	2.47E-07	7.09E-02	7.03E-02	7.03E-02	-3.96E-03	-1.76E-03	-1.76E-03
GWP-luluc	kg CO ₂ eq	7.83E-03	4.46E-05	2.02E-03	1.99E-05	8.77E-07	5.46E-06	2.59E-04	0	1.46E-04	-5.64E-05	-2.51E-05	-2.51E-05
ODP	kg CFC11 eq	3.07E-11	5.29E-15	2.94E-12	7.26E-14	1.49E-13	5.89E-16	2.47E-12	0	2.97E-13	-6.81E-12	-3.03E-12	-3.03E-12
AP	mol H ⁺ eq	1.64E-02	1.24E-04	1.61E-03	1.53E-04	1.72E-05	4.52E-06	8.64E-04	0	5.31E-04	-1.08E-03	-4.81E-04	-4.81E-04
EP-freshwater	kg P eq	3.86E-05	1.93E-07	4.36E-06	1.24E-07	3.01E-08	2.36E-08	9.84E-07	0	3.41E-05	-1.4E-06	-6.26E-07	-6.26E-07
EP-marine	kg N eq	5.56E-03	5.55E-05	5.33E-04	2.59E-05	4.12E-06	1.91E-06	2.95E-04	0	1.22E-04	-3.16E-04	-1.4E-04	-1.4E-04
EP-terrestrial	mol N eq	6.03E-02	6.13E-04	6.17E-03	2.82E-04	4.31E-05	2.15E-05	3.65E-03	0	1.34E-03	-3.39E-03	-1.5E-03	-1.5E-03
POCP	kg NMVOC eq	1.87E-02	1.44E-04	1.69E-03	9.1E-05	1.1E-05	4.37E-06	8.14E-04	0	3.86E-04	-8.81E-04	-3.91E-04	-3.91E-04
ADPE	kg Sb eq	1.83E-06	2.84E-09	2.96E-07	6.61E-08	1.25E-09	3.15E-10	2.28E-08	0	4.68E-09	-6.22E-08	-2.77E-08	-2.77E-08
ADPF	MJ	1.37E+02	5.73E-01	1.47E+01	9.62E-01	1.7E-01	6.3E-02	5.48E+00	0	2.64E+00	-1.6E+01	-7.08E+00	-7.08E+00
WDP	m ³ world eq deprived	8.71E-01	2.3E-03	1.09E-01	1.1E-02	1.8E-03	2.8E-04	4.15E-01	0	-2.5E-03	-8.25E-02	-3.67E-02	-3.67E-02

GWP = Global warming potential; ODP = Depletion potential of the stratospheric ozone layer; AP = Acidification potential of land and water; EP = Eutrophication potential; POCP = Formation potential of tropospheric ozone photochemical oxidants; ADPE = Abiotic depletion potential for non-fossil resources; ADPF = Abiotic depletion potential for fossil resources; WDP = Water (user) deprivation potential

RESULTS OF THE LCA - INDICATORS TO DESCRIBE RESOURCE USE according to EN 15804+A2: 1 m² Polyflor Polysafe Verona PUR (Original and PURE Colours)

Parameter	Unit	A1-A3	A4	A5	B2	C1	C2	C3	C3/1	C4	D	D/1	D/2
PERE	MJ	1.5E+01	2.24E-02	3.48E+00	8.05E-02	1.01E-01	2.7E-03	2.04E+00	0	2.38E-01	-4.65E+00	-2.07E+00	-2.07E+00
PERM	MJ	1.62E+00	0	-1.03E+00	0	0	0	-5.87E-01	-5.87E-01	0	0	0	0
PERT	MJ	1.66E+01	2.24E-02	2.45E+00	8.05E-02	1.01E-01	2.7E-03	1.45E+00	-5.87E-01	2.38E-01	-4.65E+00	-2.07E+00	-2.07E+00
PENRE	MJ	1.05E+02	6.15E-01	1.49E+01	9.62E-01	1.7E-01	6.77E-02	3.66E+01	0	2.64E+00	-1.6E+01	-7.08E+00	-7.08E+00
PENRM	MJ	3.14E+01	0	-2.28E-01	0	0	0	-3.12E+01	-3.12E+01	0	0	0	0
PENRT	MJ	1.37E+02	6.15E-01	1.47E+01	9.62E-01	1.7E-01	6.77E-02	5.48E+00	-3.12E+01	2.64E+00	-1.6E+01	-7.08E+00	-7.08E+00
SM	kg	1.08E-01	0	6.47E-03	0	0	0	0	0	0	0	2.2E+00	0
RSF	MJ	0	0	0	0	0	0	0	0	0	0	0	0
NRSF	MJ	0	0	0	0	0	0	0	0	0	0	0	0

FW	m ³	3.27E-02	7.62E-05	4.16E-03	2.73E-04	8.19E-05	9.24E-06	1.03E-02	0	2.61E-05	-3.77E-03	-1.68E-03	-1.68E-03
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PERE = Use of renewable primary energy excluding renewable primary energy resources used as raw materials; PERM = Use of renewable primary energy resources used as raw materials; PERT = Total use of renewable primary energy resources; PENRE = Use of non-renewable primary energy excluding non-renewable primary energy resources used as raw materials; PENRM = Use of non-renewable primary energy resources used as raw materials; PENRT = Total use of non-renewable primary energy resources; SM = Use of secondary material; RSF = Use of renewable secondary fuels; NRSF = Use of non-renewable secondary fuels; FW = Use of net fresh water

RESULTS OF THE LCA – WASTE CATEGORIES AND OUTPUT FLOWS according to EN 15804+A2: 1 m² Polyflor Polysafe Verona PUR (Original and PURE Colours)

Parameter	Unit	A1-A3	A4	A5	B2	C1	C2	C3	C3/1	C4	D	D/1	D/2
HWD	kg	6.31E-06	1.76E-12	2.16E-06	3.05E-06	0	1.95E-13	6.17E-11	0	2.23E-10	-8.47E-10	-3.72E-10	-3.72E-10
NHWD	kg	4.1E-01	5.1E-05	1.48E-01	3.6E-04	1.24E-04	5.89E-06	1.44E+00	0	2.56E+00	-7.89E-03	-3.5E-03	-3.5E-03
RWD	kg	3.33E-03	1.75E-06	3.02E-04	2.15E-05	2.7E-05	1.94E-07	2.61E-04	0	3.13E-05	-1.23E-03	-5.5E-04	-5.5E-04
CRU	kg	0	0	0	0	0	0	0	0	0	0	0	0
MFR	kg	0	0	0	0	0	0	0	2.57E+00	0	0	0	0
MER	kg	0	0	0	0	0	0	0	0	0	0	0	0
EEE	MJ	0	0	4.68E-01	0	0	0	3.64E+00	0	0	0	0	0
EET	MJ	0	0	8.27E-01	0	0	0	6.56E+00	0	0	0	0	0

HWD = Hazardous waste disposed; NHWD = Non-hazardous waste disposed; RWD = Radioactive waste disposed; CRU = Components for re-use; MFR = Materials for recycling; MER = Materials for energy recovery; EEE = Exported electrical energy; EET = Exported thermal energy

RESULTS OF THE LCA – additional impact categories according to EN 15804+A2-optional: 1 m² Polyflor Polysafe Verona PUR (Original and PURE Colours)

Parameter	Unit	A1-A3	A4	A5	B2	C1	C2	C3	C3/1	C4	D	D/1	D/2
PM	Disease incidence	2.75E-07	2.7E-09	2.39E-08	1.13E-09	1.45E-10	3.12E-11	1.69E-08	0	5.15E-09	-9.18E-09	-4.08E-09	-4.08E-09
IR	kBq U235 eq	3.32E-01	1.47E-04	3.51E-02	2.98E-03	4.49E-03	1.64E-05	3.91E-02	0	4.63E-03	-2.05E-01	-9.14E-02	-9.14E-02
ETP-fw	CTUe	5E+01	4.79E-01	5.17E+00	6.01E-01	4.72E-02	5.28E-02	3.08E+00	0	2.25E+00	-2.23E+00	-9.92E-01	-9.92E-01
HTP-c	CTUh	4.9E-09	7.6E-12	3.9E-10	9.42E-12	2.5E-12	8.41E-13	1.28E-10	0	1.16E-10	-1.77E-10	-7.85E-11	-7.85E-11
HTP-nc	CTUh	6.39E-08	1.74E-10	9.99E-09	2.03E-10	3.98E-11	1.95E-11	9.33E-09	0	9.24E-09	-4.35E-09	-1.93E-09	-1.93E-09
SQP	SQP	3.22E+01	9.69E-02	8.28E+00	4.98E-02	6.66E-02	1.19E-02	1.29E+00	0	2.29E-01	-3.06E+00	-1.36E+00	-1.36E+00

PM = Potential incidence of disease due to PM emissions; IR = Potential Human exposure efficiency relative to U235; ETP-fw = Potential comparative Toxic Unit for ecosystems; HTP-c = Potential comparative Toxic Unit for humans (cancerogenic); HTP-nc = Potential comparative Toxic Unit for humans (not cancerogenic); SQP = Potential soil quality index

Disclaimer 1 – for the indicator “Potential Human exposure efficiency relative to U235”. This impact category deals mainly with the eventual impact of low-dose ionizing radiation on human health of the nuclear fuel cycle. It does not consider effects due to possible nuclear accidents, occupational exposure or radioactive waste disposal in underground facilities. Potential ionizing radiation from the soil, radon and from some construction materials is also not measured by this indicator.

Disclaimer 2 – for the indicators “abiotic depletion potential for non-fossil resources”, “abiotic depletion potential for fossil resources”, “water (user) deprivation potential, deprivation-weighted water consumption”, “potential comparative toxic unit for ecosystems”, “potential comparative toxic unit for humans – cancerogenic”, “Potential comparative toxic unit for humans - not cancerogenic”, “potential soil quality index”. The results of this environmental impact indicator shall be used with care as the uncertainties on these results are high as there is limited experience with the indicator.

This EPD was created using a software tool.

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Standards

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EN 14041

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Further References

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Polyflor LCA tool

LCA tool for PVC floor coverings
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